



QUALIFICATIONS PACK - OCCUPATIONAL STANDARDS FOR GEMS & JEWELLERY INDUSTRY

What are Occupational Standards(OS)?

OS describe what individuals need to do, know and understand in order to carry out a particular job role or function

OS are performance standards that individuals must achieve when carrying out functions in the workplace, together with specifications of the underpinning knowledge and understanding

Contact Us: GJSCI, Mumbai





Contents

1.	Introduction and Contact P1
2.	Qualifications PackP2
3.	OS Units P3
4.	Glossary of Key TermsP21
5.	Nomenclature of QP & NOSP23

Introduction

Qualifications Pack- Blade Sawing Supervisor

SECTOR: GEMS & JEWELLERY
SUB-SECTOR: Diamond processing
OCCUPATION: Rough cutting and sawing
REFERENCE ID: G&J/Q4402
ALIGNED TO: NCO-2004/ NIL
Blade Sawing Supervisor: In the Indian diamond processing industry, the blade sawing supervisor is in-charge running the day-to-day work flow and processes of the blade sawing department.

Brief Job Description: The individual on this job, allocates work to subordinate workers, trains and educates them, instructs about the job to be performed on daily basis, checks quality of output, manages team and systems, carries out performance appraisal and ensures safety of the diamond, in order to ensure accurate cut as per marking to derive maximum value from a rough as per company's objectives and delivers on time.

Personal Attributes: The job requires the individual to have: attention to details; good eyesight; ability to work on machines while standing; a sharp mind to spot and correct errors; ability work for long hours not necessarily on one desk; high level of concentration and patience.



Qualifications Pack For Blade Sawing Supervisor



Job Details

Qualifications Pack Code		G&J/Q4402	
Job Role	Bla	ade Sawing Supervisor	
Credits(NVEQF/NVQF/NSQF)	TBD	Version number	1.0
Sector	Gems & Jewellery	Drafted on	20/06/13
Sub-sector	Diamond Processing	Last reviewed on	30/07/13
Occupation	Rough Cutting and Sawing	Next review date	15/07/15

Job Role	Blade Sawing Supervisor
Role Description	Monitoring the work of blade sawyers and other helpers , for the purpose of ensuring accurate cutting of the diamond as per its marking 5
NVEQF/NVQF level Minimum Educational Qualifications Maximum Educational Qualifications	12 th standard passed
Training	Rough cutting
Experience	3 years minimum
Applicable National Occupational Standards (NOS)	Compulsory: 1. <u>G&J/N4404 Supervise blade sawing operations</u> 2. <u>G&J/N9930 Maintain IPR</u> 3. <u>G&J/N9932 Coordinate with the team and others</u> 4. <u>G&J/N9933 Maintain safety</u> Optional: Not applicable
Performance Criteria	As described in the relevant OS units



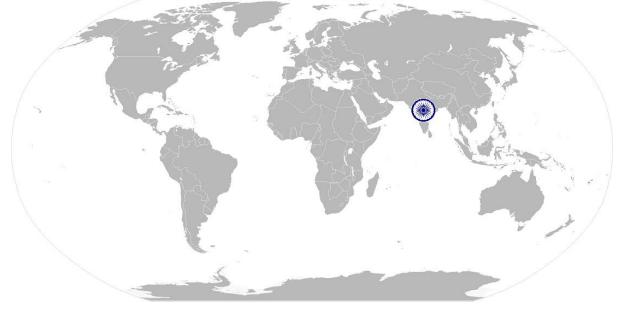




Supervise blade sawing operations

National Occupational





Overview

This unit is about supervising the blade sawing operations by monitoring, instructing, educating and training in order to ensure accurate cut along the marking, without any damage to the stone and the weight loss as per the company's policies. Dissemination of information and knowledge and management of work flow and team are important aspects of this job role.







Supervise blade sawing opera	tions
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Unit Code	G&J/N4404
Unit Title (Task)	Supervise the blade sawing operations
Description	This OS unit is about supervising and managing the work flow, teamwork, quality of output and productivity of blade sawyers including the dopers/helpers
Scope	This unit/task covers the following:
	 Deliver the bag of rough diamonds to blade sawyer /doper match the stone type, weight and number as mentioned on the bag allocate work to doper, blade sawyer according to their work load and level of expertise, e.g., type of roughs handled in the past, size and weight of rough, type of cut required instruct about the delivery time, tools and machines, and consumables to be used and quality requirements educate about a new requirements or different type of doping/ cutting
	 requirement explain the hazards involved and precautions to be taken to avoid accidents
	 Describe the doping requirement to doper instruct about the sequence of side, angle and alignment as per marking for doping remind about secure doping and type of dop to be used explain the permitted level of stone loss and precautions to be taken so that there is no damage the stone as well as workers describe the final outcome as desired as per plan
	 Monitor work done by the blade sawing operator ensure the placement of the rough on the blade sawing machine is correct by the operator remind to supply air on the blade to keep it cool instruct the operator about the speed of work and to handle multiple machines to ensure timely delivery Perform quality check
	 ensure the work done by the blade sawyer or helper is complete and correct ensure that all diamond has been cut accurately along the line of marking as per plan and there has been no damage to the stone in the process ensure that the weight loss in the process is under the prescribed limit
	 Ensure safety and security ensure that there is no damage to any team member or to a stone while using the machines and tools. instruct the correct way of using machine and tools to avoid accidents explain the hazards of dealing with different chemicals, machines and tools ensure each team member follows proper safety procedures and wears safety



NOS National Occupational Standards



G&J/N4404	Supervise blade sawing operations
	 gear as prescribes by the company train the team members about maintenance of the machine tools and the way to organize the same
	 Manage accounts of stones match the rough type, weight and number of diamonds received against those handed over to doper or the operator
	 ensure that there is no loss of stone by any team member during the entire sawing process
	 return bagged cut roughs to the Manager through the issue return person Review the performance of the team members for performance appraisal
	Handle problems related to:
	 mismatch in rough issued and received
	 problem with the planned cut which may lead to breakage unclear marking
	 defective or inadequate number of dops/ holders
	 inadequate quantity of consumable such as adhesives
	 machine break down or wear and tear of tools, etc.
	 workforce shortage personal issues among workers
	 reasons for anticipated delays that may adversely affect delivery
Performance Criteria(P	
Element Quality of output	Performance Criteria To be competent, the user/individual on the job must be able to:
Quality of output	PC1. judge the accuracy of cut as per the marking
	PC2. ensure accurate alignment and secure doping
	PC3. ensure weight loss planned is within company's prescribe limit
	PC4. ensure accurate bagging and labelling of the cut diamonds before returning
Productivity	To be competent, the user/individual on the job must be able to:
	PC5. achieve the productivity in terms of carats or number of pieces as set by the
	company PC6. deliver in time to next process
Allocating work	To be competent, the user/individual on the job must be able to:
	PC7. accurately assess the worker's capabilities and work load in order to
	distribute work for maximum productivity
	PC8. accurately describe the job at hand to the worker
	PC9. instruct about precautions to be taken to deliver the job at hand as planned
	PC10. clearly define delivery schedule and work output requirements
Duebleme kernelliner	PC11. anticipate and be alert about any disruptions and worker's capabilities
Problems handling	To be competent, the user/individual on the job must be able to: PC12. resolve problems related to machine and tools to deliver on time
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G&J/N4404

Supervise	blade sawing	g operations
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	PC13. resolve problems related to workers and their productivity
	PC14. encourage workers to achieve higher productivity
	PC15. rectify faulty marking
Controlling defects	To be competent, the user/individual on the job must be able to:
	PC16. ensure there is no loss or damage to the diamond while sawing
	PC17. judge that the marking is correct for the cut required and will not damage the
	diamond
Process Compliances	To be competent, the user/individual on the job must be able to:
	PC18. comply with relevant legislation, standards, policies and procedures
Knowledge and Unders	
A. Organizational	The individual on the job needs to know and understand:
Context	KA1. company's policies on: acceptable limits of weight loss; personnel
	management; delivery standards; safety practices and procedures; customer
(Knowledge of the	orientation; performance measurement and incentive policies
company /	KA2. work flow involved in company's diamond processing
organization and	KA3. importance of the individual's role in the workflow
its processes)	KA3. reporting structure
, ,	KA4. reporting structure KA5. issue return procedures followed by the company
	KA6. typical customer profile and market trends
	KA7. specialization area of the company (size, clarity, shape, quality, etc. of
	diamonds)
	KA8. diamond processing objective of the company, e.g. maximizing yield,
	maximizing clarity, etc.
	KA9. management of worker, quality and productivity
	KA10. conflict resolution and problem solving
	KA11. performance appraisal
B. Technical	The user/individual on the job needs to know and understand:
Knowledge	KB1. shape, cut, clarity, carat, and physical characteristics of the diamond
	KB2. alignments for different cuts in a diamond
	KB3. potential ways that may cause damage to a diamond
	KB4. potential work hazards, particularly, when using blade sawing machine
	KB5. blade sawing machine operations
	KB6. types of inclusions in a diamond
	KB7. other techniques of cutting
	KB8. use of various scopes in diamond processing
	KB9. geometry to understand the angles and symmetry
	KB10. repair work
	KB11. uses of different types of tools and materials for different purposes and end
	results
	KB12. how to maintain and prepare the tools as per job requirement
	KB13. tension in a diamond and use of tension machine
	KB14. use of various scopes in diamond processing
	KB15. accounting of stones and documentation
	KB15. team management







Supervise blade sawing operations

Skills (S) [Optional]	
A. Core Skills/	Reading and writing skills
Generic Skills	The user/individual on the job needs to know and understand how: SA1. to read about different types of roughs and their properties SA2. to read descriptions on the diamond packets/ bags
	SA3. to document work flow, quality standards and outcomes as per company policy
	SA4. to read company rules/compliance documents required to complete the work
	Calculation and geometry skills
	The user/individual on the job needs to know and understand how: SA5. to check the angles, size and alignment of the diamond
	Communication skills
	The user/individual on the job needs to know and understand how:
	SA6. to discuss task, schedules, and work-loads with team members, co-workers, manager and other supervisors
	 SA7. to give instructions to the team members about the cut required SA8. to give appropriate instructions and feedback to different levels of workers under his supervision
	SA9. to educate about safety and work hazards
	SA10. to train on loss avoidance, productivity and correct steps to follow on the job SA11. to inform about IPR issues pertaining to the company and detecting violations SA12. to resolve inter-personal conflicts between workers and co-workers
	Team management skills
	The user/individual on the job needs to know and understand how:
	SA13. to distribute work equitably and according to seniority and experience of worker
	SA14. to encourage workers to share workload and deliver on time
	SA15. to assess worker requirements in terms of training, tools, machinery, workspace and other facilities
	SA16. to appraise based on company's standards and workers' performance
	SA17. to encourage workers to multitask, update and work on new technologies
B. Professional Skills	Understanding planning and marking
	The user/individual on the job needs to know and understand how: SB1. the diamond has to be cut along the marking in order to achieve the planned cut
	Using tools and machines
	The user/individual on the job needs to know and understand how:
	SB2. to work with blade sawing machine and tension machine
	SB3. to dop a rough on a die/ dop using an adhesive and heating it in an oven
	SB4. to use use tools like tweezers, eye glass, etc. to hold and view the diamond SB5. the precautions to be taken while using ovens, blade sawing machine, etc.
	SB5. to clean a diamond using agents like acetone, water, etc.



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Supervise blade sawing operations

SB7. to maintain tools and machines used
SB8. to work in a safe environment, i.e., without injuries
Planning skills
The user/individual on the job needs to know and understand how:
SB9. to plan work for of the team members according to work load and immediate
delivery commitments
Decision making skills
The user/individual on the job needs to know and understand how:
SB10. to decide which team member should be assigned what type of rough
SB11. the safety of cutting a rough along the marking
SB12. the correctness of the selection of which marking to be cut first by operator
Reducing loss
The user/individual on the job needs to know and understand how:
SB13. to handle diamonds with care
SB14. to minimize damage or loss of any diamond during the sawing process
SB15. to report diamond losses via documentation as per company policy
SB16. to suggest improvements in order to reduce loss
Innovative thinking
The user/individual on the job needs to know and understand how:
SB17. to devise new means of working to improve productivity
SB18. to suggest different or innovative plans, which may yield higher returns for
the company
Analytical thinking
The user/individual on the job needs to know and understand how:
SB19. to assess the accuracy of the work done by the sawyer or the doper
Reflective thinking
The user/individual on the job needs to know and understand how:
SB20. to make people work for long hours in a standing position without health
problems
Critical thinking
The user/individual on the job needs to know and understand how:
SB21. to spot process disruptions and delays
SB22. to arrange for tools, machines and consumables in time







Supervise blade sawing operations

NOS Version Control

NOS Code		G&J/N4404	
Credits(NVEQF/NVQF/NSQF) [OPTIONAL]	TBD	Version number	1.0
Industry	Gems & Jewellery	Drafted on	20/06/13
Industry Sub-sector	Diamond Processing	Last reviewed on	30/07/13
		Next review date	15/07/15

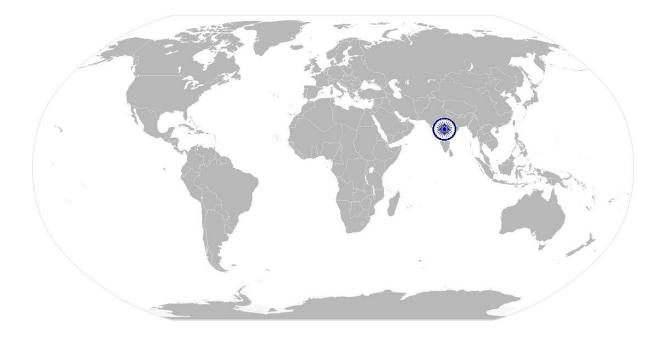






Maintain IPR

National Occupational Standard



Overview

This unit is about and respecting intellectual property rights (IPR) of the company's products, policies, procedures and orders.







Maintain IPR

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Unit Code	G&J/N9930		
Unit Title (Task)	Respect IPR of company		
Description	This OS unit is about maintaining company's intellectual property		
Scope	This unit/task covers the following:		
	Drotact company's Intellectual Dronarty Dights (IDD)		
	 Protect company's Intellectual Property Rights (IPR) prevent leak of new orders to competitors by reporting on time 		
	 prevent leak of the manufacturing processes or the policies followed by the 		
	company		
	 be aware of any of company's product patents 		
	 report IPR violations observed in the market, to supervisor or company heads 		
Performance Criteria(P	C) w.r.t. the Scope		
Element	Performance Criteria		
Respecting IPR	To be competent, the user/individual on the job must be able to:		
	PC1. spot plagiarism and report		
	PC2. understand rationale of patents and IPR PC3. avoid being involved in IPR violations		
Knowledge and Unders			
A. Organizational	The individual on the job needs to know and understand:		
Context	KA1. company's policies on IPR, plagiarism and order leaksKA2. company's patented products		
	KA3. market trends and company's unique product range		
	KA4. reporting structure		
B. Technical	The individual on the job needs to know and understand:		
Knowledge	KB1. basics of patents and IPR lawsKB2. how IPR protection is important for competitiveness of a company		
	Kbz. Now IPK protection is important for competitiveness of a company		
Skills (S) [Optional]			
A. Core Skills/	Communication skills		
Generic Skills	The user/individual on the job needs to know and understand how:		
	SA1. to effectively communicate any observed IPR violations or leaks		
B. Professional Skills	Decision making		
	The user/individual on the job needs to know and understand when and how:		
	SB2. to report sources of IPR violations		
	Reflective thinking		
	The user/individual on the job needs to know and understand how:		
	SB3. to learn from past mistakes and report IPR violations on time		
	Critical thinking		
	The user/individual on the job needs to know and understand how:		
	SB4. to spot signs of violations and alert authorities in time		







Maintain IPR

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NOS Code	G&J/N9930		
Credits(NVEQF/NVQF/NSQF) [OPTIONAL]	TBD	Version number	1.0
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Industry Sub-sector	Diamond Processing	Last reviewed on	30/07/13
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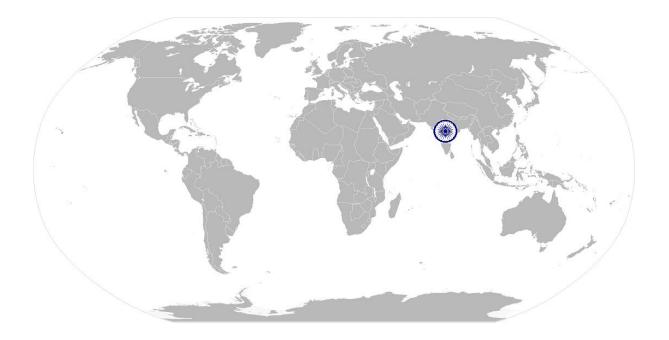






Coordinate with the team and others

National Occupational Standard



Overview

This unit is about team work and level of communication with subordinates, colleagues, seniors or clients in the diamond processing industry. It determines the ability to work as a team member, team leader and trainer and multi-task in order to achieve the required deliverables on schedule.







G&J/N9932	Coordinate with the team and others		
Unit Code	G&J/N9932		
Unit Title (Task)	Coordinate with team members,, colleagues and seniors		
Description	This OS unit is about communicating with subordinates, colleagues and seniors in order to maintain smooth and hazards free work flow		
Scope	 This unit/task covers the following: Interact with subordinates (team members) to: give work instructions to the team members about process-flow improvements, product defects received from previous process, repairs and maintenance of tools and machinery as required instruct about the delivery time, tools and machines, and consumables to be used and quality requirements educate about a new requirements/objectives of the company train about using and maintenance of machines and tools communicate any potential hazards or safety measures to be followed listen to various problems reported by the team members and provide solution quality check completed work from the team member and give feedback Interact with superiors to: receive work instructions and feedback from reporting manager or other senior communicate to reporting superior about process-flow improvements, product defects received from previous process, repairs and maintenance of tools and machinery as required communicate to reporting superior about process-flow improvements, product defects received from previous process, repairs and maintenance of tools and machinery as required communicate to reporting superior about employee management, i.e., shortages or performance related communicate any potential hazards or expected process disruptions re-work based on feedback provided by superior on product, process and people handover completed work to superior Interact with colleagues within and outside the department to: work with colleagues of other departments communicate any discuss work flow related difficulties in order to find solutions with mutual agreement receive feedback from QC and rework in order to complete work on time 		
Performance Criteria(P	C) w.r.t. the Scope		
Element	Performance Criteria		
Interaction with	To be competent, the user/individual on the job must be able to:		
subordinates	PC1. clearly communicate instructions and work requirementsPC2. understand the problems		



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G&J/N9932	Coordinate with the team and others	
Interaction with	To be competent, the user/individual on the job must be able to:	
superior	PC3. understand the work output requirements	
	PC4. understand company policy and rule	
	PC5. deliver quality work on time as required by reporting any anticipated reasons	
	for delays	
Interactions with	To be competent, the user/individual on the job must be able to:	
colleagues and other	PC6. put team over individual goals	
departments	PC7. resolve conflicts and multitask	
Knowledge and Under	standing (K)	
A. Organizational	The individual on the job needs to know and understand:	
Context	KA1. company's policies on: acceptable limits of weight loss at each stage;	
(Knowledge of the	incentives; delivery standards; safety and hazards; integrity and IPR; and	
company /	personnel management	
	KA2. work flow involved in company's diamond processing	
organization and	KA3. importance of the individual's role in the workflow	
its processes)	KA4. reporting structure	
	KA5. typical customer profile and market trends	
B. Technical	The individual on the job needs to know and understand:	
Knowledge	KB1. how to communicate effectively	
Knowledge	KB2. how to build team coordination	
	KB2. how to build team coordination KB3. how to manage work flow and personnel	
	KB4. how to motivate team members	
	KB4. How to motivate team members	
Skills (S) [Optional]		
A. Core Skills/	Teamwork and multitasking	
Generic Skills	The individual on the job needs to know and understand how:	
	SA1. to motivate team members to deliver right quality output on time	
	SA2. to communicate for the purpose of: training, resolving problems related to	
	machines or personnel, giving specific instructions and driving work	
B. Professional Skills	Decision making	
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b. Professional Skills	Decision makingThe individual on the job needs to know and understand:SB1. how to report and address potential areas of disruptions to work processSB2. when to report to superior and when to deal with a colleague depending on	
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Coordinate with the team and others

NOS Version Control

NOS Code	G&J/N9932		
Credits(NVEQF/NVQF/NSQF) [OPTIONAL]	TBD	Version number	1.0
Industry	Gems & Jewellery	Drafted on	20/06/13
Industry Sub-sector	Diamond Processing	Last reviewed on	30/07/13
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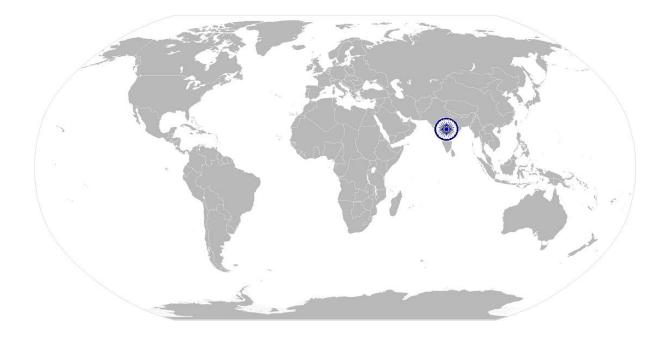






Maintain safety

National Occupational Standard



Overview

This unit is about the worker's commitment towards reporting potential hazards and containing accidents in order to make the work environment safe for self and colleagues.







G&J/N9933	Wantan Safety		
Unit Code	G&J/N9933		
Unit Title (Task)	Maintain safety at work		
Description	This OS unit is about being aware of and communicating potential hazards and dangers of accidents on the job		
Scope	 This unit/task covers the following: Understand potential sources of accidents to avoid accidents related to use of potentially dangerous chemicals, gases, sharp tools and hazards from machines like rotating scaife, lasers, heating ovens, etc. Use safety gear to avoid accidents wear safety gear such as goggles, mask, gloves , jacket , etc. as prescribed for the job Understand the safety procedures followed by the company such as fire drills, emergency/ evacuation procedures, first aid, etc., which will be helpful in case of an emergency Communicate to reporting supervisor about: process flow improvements to reduce anticested or repetitive hazards mishandling of tools, machines or hazardous materials electrical problems that could result in accident 		
Performance Criteria(P	C) w.r.t. the Scope		
Element	Performance Criteria		
Understanding of potential sources of accidents and communicating	 To be competent, the user/individual on the job must be able to: PC1. spot and report potential hazards on time PC2. follow company policy and rules regarding hazardous materials PC3. deliver quality work on time as required by reporting any anticipated reasons for delays 		
Using safety gear	To be competent, the user/individual on the job must be able to: PC4. understand which safety gear must we used for a particular task		
Understanding of safety procedures	To be competent, the user/individual on the job must be able to: PC5. understand and follow the evacuation procedure properly during a fire drill PC6. provide first aid to self or others in case of emergency		
Knowledge and Understanding (K)			
 A. Organizational Context (Knowledge of the company / organization and its processes) 	 The individual on the job needs to know and understand: KA1. company's policies on handling: harmful chemicals and sharp tools, safety and hazards of machines, fire safety/drill, first aid and, disposal of harmful chemicals and materials KA2. work flow involved in company's diamond processing process KA3. importance of the individual's role in the workflow KA4. reporting structure 		



NOS National Occupational Standards



G&J/N9933

Maintain safety

B. Technical Knowledge	 The individual on the job needs to know and understand: KB1. how different chemicals react and what could be the danger from them KB2. how to use machines and tools without causing bodily harm KB3. fire safety education KB4. first aid execution KB5. disposal of hazardous chemicals, tools and materials by following prescribed environmental norms or as per company policy 		
Skills (S) [Optional]			
A. Core Skills/	Communication skills		
Generic Skills	The individual on the job needs to know and understand how:		
	SA1. to effectively communicate the danger		
B. Professional Skills	Decision making		
	The individual on the job needs to know and understand:		
	SB1. importance of reporting potential sources of danger		
	SB2. appropriate actions to be taken in the event of an accident		
	SB3. procedure for disposing of hazardous materials, safely and following		
	environmental guidelines		
	Reflective thinking		
	The individual on the job needs to know and understand how:		
	SB4. to learn from past mistakes regarding use of hazardous machines, tools or		
	chemicals		
	Critical thinking		
	The individual on the job needs to know and understand:		
	SB5. how to spot danger		
	SB6. procedure to follow in the event of a fire or other hazard		







Maintain safety

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Keywords /Terms	Description	
Sector	Sector is a conglomeration of different business operations having similar business and interests. It may also be defined as a distinct subset of the economy whose components share similar characteristics and interests.	
Sub-sector	Sub-sector is derived from a further breakdown based on the characteristics and interests of its components.	
Occupation	Occupation is a set of job roles, which perform similar/ related set of functions in an industry.	
Function	Function is an activity necessary for achieving the key purpose of the sector, occupation, or an area of work, which can be carried out by a person or a group of persons. Functions are identified through functional analysis and form the basis of OS.	
Sub-function	Sub-functions are sub-activities essential to fulfil the achieving the objectives of the function.	
Job role	Job role defines a unique set of functions that together form a unique employment opportunity in an organisation.	
Occupational Standards (OS)	OS specify the standards of performance an individual must achieve when carrying out a function in the workplace, together with the knowledge and understanding they need to meet that standard consistently. Occupational Standards are applicable both in the Indian and global contexts.	
Performance Criteria	Performance criteria are statements that together specify the standard of performance required when carrying out a task.	
National Occupational Standards (OS)	NOS are occupational standards which apply uniquely in the Indian context.	
Qualifications Pack (QP)	QP comprises the set of OS, together with the educational, training and other criteria required to perform a job role. A QP is assigned a unique qualifications pack code.	
Unit Code	Unit code is a unique identifier for an Occupational Standard, which is denoted by an 'N'	
Unit Title	Unit title gives a clear overall statement about what the incumbent should be able to do.	
Description	Description gives a short summary of the unit content. This would be helpful to anyone searching on a database to verify that this is the appropriate OS they are looking for.	
Scope	Scope is a set of statements specifying the range of variables that an individual may have to deal with in carrying out the function which have a critical impact on quality of performance required.	
Knowledge and	Knowledge and understanding are statements which together specify the	
Understanding	technical, generic, professional and organisational specific knowledge	
	that an individual needs in order to perform to the required standard.	
Organisational Context	Organisational context includes the way the organisation is structured and how it operates, including the extent of operative knowledge managers have of their relevant areas of responsibility.	
Technical Knowledge	Technical knowledge is the specific knowledge needed to accomplish	





	specific designated responsibilities.	
Core Skills/ Generic Skills	Core skills or generic skills are a group of skills that are the key to learning and working in today's world. These skills are typically needed in any work environment in today's world. These skills are typically needed in any work environment. In the context of the OS, these include communication related skills that are applicable to most job roles.	
Keywords /Terms	Description	
IPR	Intellectual Property Rights	
NOS	National Occupational Standard(s)	
NVQF	National Vocational Qualifications Framework	
NSQF	National Qualifications Framework	
NVEQF	National Vocational Education Qualifications Framework	
QP	Qualifications Pack	

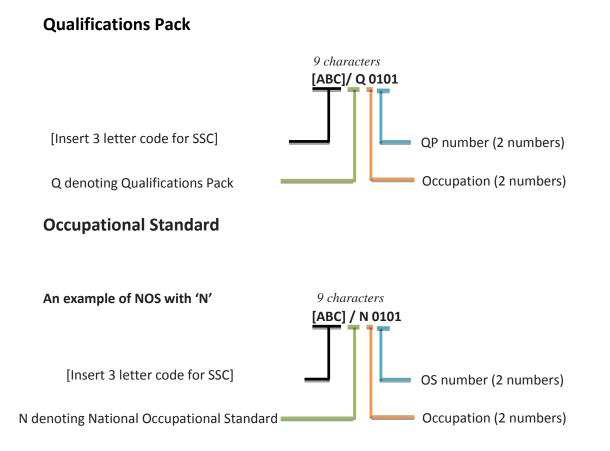


Qualifications Pack For Blade Sawing Supervisor



<u>Annexure</u>

Nomenclature for QP and NOS



Back to top...





The following acronyms/codes have been used in the nomenclature above:

Sub-sector	Range of Occupation numbers
Handmade gold and gems-set jewellery	01-20
Cast and diamond-set jewellery	21-40
Diamond processing	41-60
Gemstone processing	61-80
Jewellery retailing	81-98

Sequence	Description	Example
Three letters	Industry name	G&J
Slash	/	/
Next letter	Whether Q P or N OS	Q
Next two numbers	Occupation code	44
Next two numbers	OS number	04

	CRITERIA FOR ASSESSMENT OF TRAINEES		
Job Role	Blade Sawing Supervisor		
Qualification Pack	Blade Sawing Supervisor		
Sector Skill Council	GEMS & JEWELLERY		
<u>Guidelines for Assessment:</u> 1. To pass the Qualification Pack , e	very trainee should score a minimum of 50% in theory and 70% in practical assessments.		
-		Marl	s Allocation
		Theory	Skills Practica
	PC1. judge the accuracy of cut as per the marking	1	6
	PC2. ensure accurate alignment and secure doping	0	6
	PC3. ensure weight loss planned is within company's prescribe limit	0	6
	PC4. ensure accurate bagging and labelling of the cut diamonds before returning	0	4
	PC5. achieve the productivity in terms of carats or number of pieces as set by the company	1	4
G&J/N4404 This OS unit is about	PC6. deliver in time to next process	0	3
supervising and managing the work flow, teamwork, quality of output and	PC7. accurately assess the worker's capabilities and work load in order to distribute work for maximum productivity	0	4
productivity of blade sawyers	PC8. accurately describe the job at hand to the worker	1	4
including the dopers/helpers	PC9. instruct about precautions to be taken to deliver the job at hand as planned	1	4
	PC10. clearly define delivery schedule and work output requirements	0	3
	PC11. anticipate and be alert about any disruptions and worker's capabilities	0	4
			-
	PC12. resolve problems related to machine and tools to deliver on time	1	2





	PC14. encourage workers to achieve higher productivity	1	3
	PC15. rectify faulty marking	1	3
	PC16. ensure there is no loss or damage to the diamond while sawing	1	4
	PC17. judge that the marking is correct for the cut required and will not damage the diamond	0	4
		1	2
	PC18. comply with relevant legislation, standards, policies and procedures	1 9	3 71
G&J/N9930 This OS unit is about maintaining company's intellectual property	PC1. spot plagiarism and report	1	0
	PC2. understand rationale of patents and IPR	1	0
	PC3. avoid being involved in IPR violations	1	0
		3	0
	PC1. clearly communicate instructions and work requirements	1	
	PC2. understand the problems	1	2
	PC3. understand the work output requirements	0	2
G&J/N9932 This OS unit is about communicating with subordinates, colleagues and seniors in order to maintain smooth and hazards free work flow	PC4. understand company policy and rule	1	0
	PC5. deliver quality work on time as required by reporting any anticipated reasons for delays	0	2
	PC6. put team over individual goals	1	0
	PC7. resolve conflicts and multitask	1	0





		5	6
	PC1. spot and report potential hazards on time		
		1	0
	PC2. follow company policy and rules regarding hazardous materials	1	0
G&J/N9933 This OS unit is about being aware of and communicating			
potential hazards and dangers of	PC3. deliver quality work on time as required by reporting any anticipated reasons for delays	1	0
accidents on the job			
	PC4. understand which safety gear must we used for a particular task	0	1
	PC5. understand and follow the evacuation procedure properly during a fire drill	0	1
	PC6. provide first aid to self or others in case of emergency	0	1
		3	3
		20	80
		100	